EE771/EE772

Inline Flowmeter for compressed air and gases DN15 (1/2“) - DN80 (3“)

The inline flow meter EE771/EE772, based on the measurement principle of thermal mass flow, is ideally suited for the measurement of flow in pipelines DN15 (1/2”) up to DN80 (3”). Measurement of for instance the usage of compressed air, nitrogen, CO2, oxygen, helium or other non-corrosive, non-flammable gasses.

The flowmeters are setting new standards in terms of measurement accuracy and reproducibility thanks to their application-specific adjustment during production. As such, the EE771/EE772 is adjusted under a pressure of 7 bar.
The unique mounting concept with a mounting valve permits rapid installation and removal of the device for periodical calibration. It simultaneously ensures high measurement accuracy through exact and reproducible positioning in the pipe.

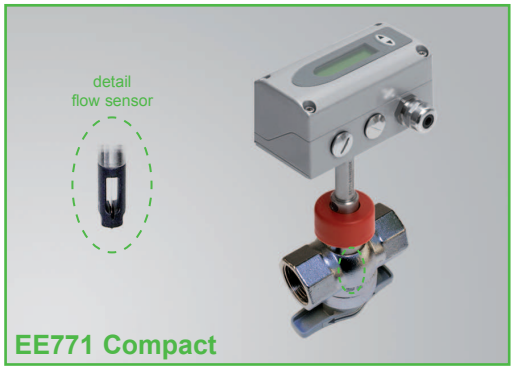
The core design of the flow meter is based on the E+E hot film sensor element, which is produced using the most modern thin film technology. This flow sensor features excellent long-term stability, a fast response time and an extremely high degree of reliability.

Two outputs are available, for further processing of the measurement data. Depending on the application, these outputs can be configured as analogue (current or voltage), switch output or as pulse output for the measurement of the consumption.

Bus interface for Modbus RTU or M-Bus
Optionally, the flow meter is available with an additional bus interface for MODBUS RTU or M-BUS (Meter-Bus).

Configuration software
The flowmeter can be configured conveniently, to meet the requirements of the application with the standard configuration software and the integrated USB interface.

Functionality of the software:
- Configuration of the output (scale / set point)
- 2-point user calibration for flow and temperature
- Readout of the counter values
- Reset of min / max values and counter
- Indication of the measurement value



EE771 Compact


EE772 remote probe

Attribute	EE771	EE772
Sensor exchange under pressure with short flow interruption	✔	
Sensor exchange under pressure without flow interruption		✔
pipeline DN15...DN50 (1/2“...2“)	✔	
pipeline DN40...DN80 (1 1/2“...3“)		✔
Additional assembly of dew point- and pressure sensors		✔
max. working pressure 16 bar 232 PSI	✔	✔
max. working pressure 40 bar 580 PSI		✔

Typical Applications

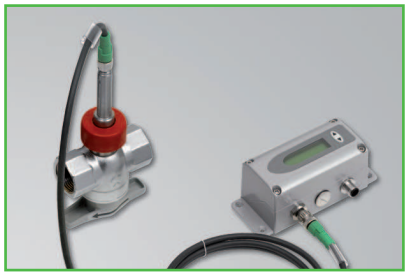
Measurement of consumption of compressed air
Compressed air counter
Mass flow measurement of industrial gases

Features

high accuracy ± 1.5% of reading
exceptional reproducibility
quick sensor exchange at line pressure
broad working range of 1 : 400
very service friendly
Bus interface for Modbus RTU or M-Bus

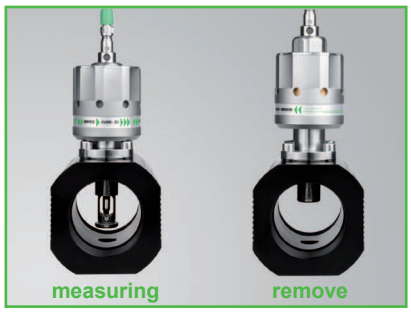
EE771 - Assembly with ball valve

The ball valve assembly allows for the exact alignment of the sensing head within seconds during instalment and removal, with only interrupting the process flow for a short moment.
The ball valve assembly is suitable for pressures up to 16 bar (232 PSI) and available for pipe diameters DN15 (1/2") to DN50 (2").



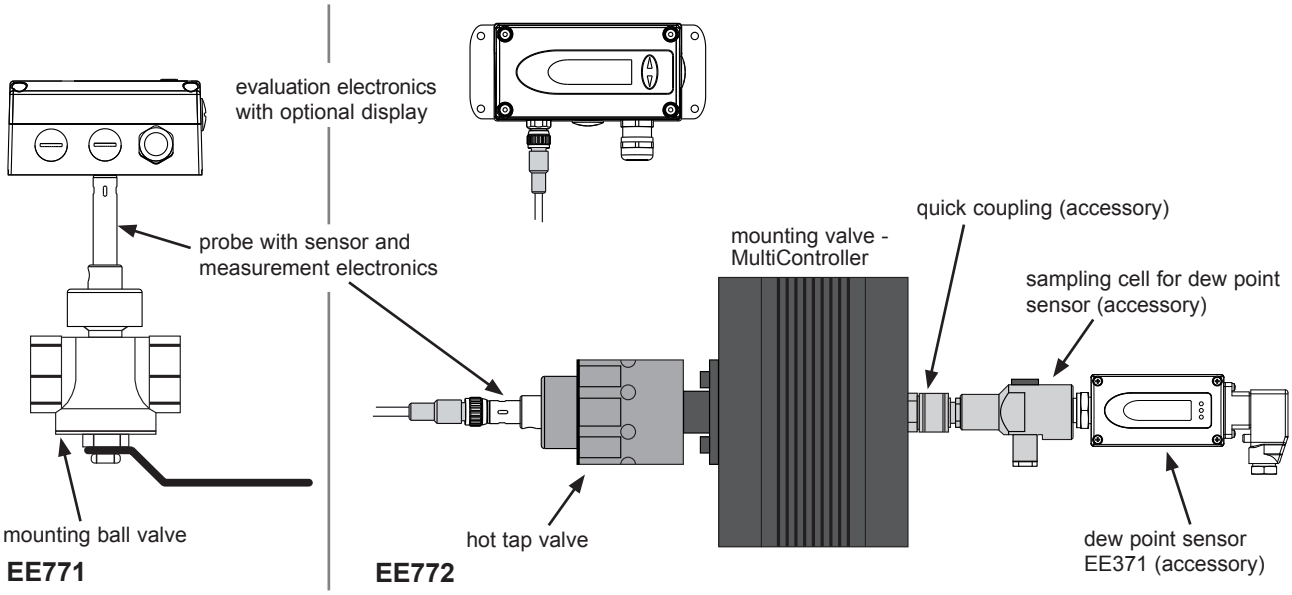
EE772 - Assembly with MultiController

The unique assembly concept with one mounting valve permits simple installation and removal of the sensors for regular calibration, and also ensures a high level of measurement accuracy via precise and reproducible positioning of the flow sensor in the pipeline.
The MultiController with hot tap valve is used in applications where flow interruption is not permissible. The flowmeter can be removed for calibration or maintenance with no flow interruption.
The MultiController assembly is suitable for applications up to 40 bar (PN40) and is available for line sizes of DN40 (1 1/2“) to DN80 (3“).
The additional option of integrating dewpoint or pressure sensors saves on installation costs. The MultiController mounting valve makes it easy to set up a comprehensive compressed air monitoring system.



Construction

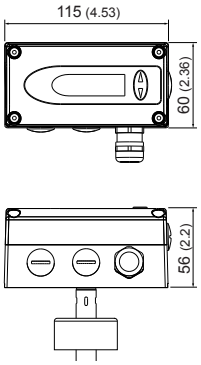
The flow meter consist of the transmitter and the mounting valve. The transmitter is modular and consist of the probe and the evaluation electronics. The measurement probe contains the sensor element and the measurement electronics, in which the data of the factory calibration is stored. The enclosure with the signal conditioning is mounted either on the measurement probe (compact) or is remote with a sensor cable up to 10 meter (33 feet).



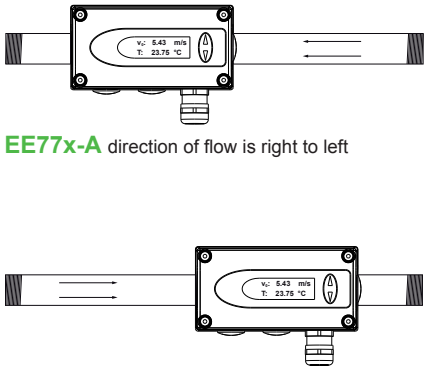
Measurement of consumption (totalizer)

The EE771/EE772 holds an integrated counter for the usage. The amount is indicated in the display and stored; the data will not be lost due to a power outage. The availability of the consumption amount as a free configurable pulse output is another helpful feature.

Dimensions in mm (inch)

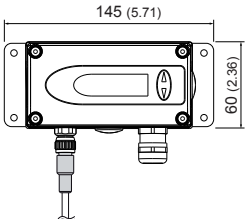


EE77x-A / EE77x-B
Compact

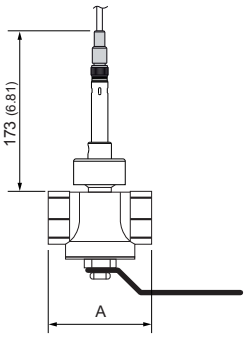


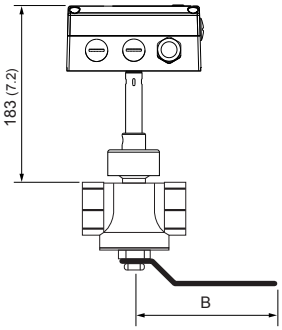
EE77x-A direction of flow is right to left

EE77x-B direction of flow is left to right



EE77x-C
Remote probe



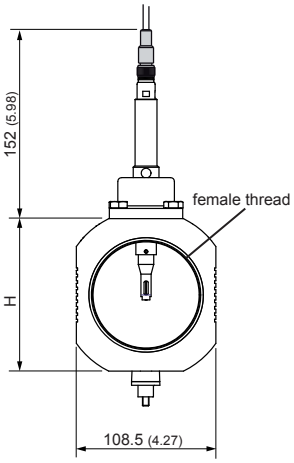


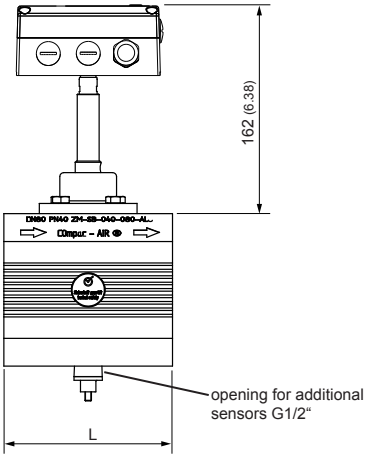
HA075xxx
Mounting ball valve

ball valve	Thread	A	B
DN15	R_p 1/2"	83.7 (3.3)	35 (1.38)
DN20	R_p or NPT 3/4"	72.7 (2.84)	35 (1.38)
DN25	R_p or NPT 1"	88 (3.46)	47.5 (1.87)
DN32	R_p 1 1/4"	100 (3.94)	120 (4.72)
DN40	R_p or NPT 1 1/2"	110 (4.33)	150 (5.91)
DN50	R_p or NPT 2"	131 (5.16)	150 (5.91)

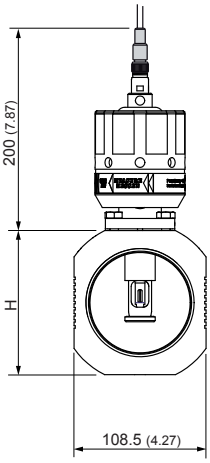
dimensions in mm (inch)

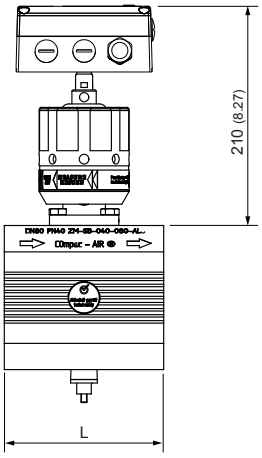
Female thread:
BSP thread acc. EN 10226 (old DIN 2999) or NPT





HA071xxx
Mounting MultiController





HA072xxx
Mounting MultiController with hot tap valve

pipe diameter	Thread	L	H
DN40 (1 1/2")	R_p or NPT 1 1/2"	110 (4.33)	108.5 (4.27)
DN50 (2")	R_p or NPT 2"	131 (5.16)	108.5 (4.27)
DN65 (2 1/2")	R_p or NPT 2 1/2"	131 (5.16)	108.5 (4.27)
DN80 (3")	R_p or NPT 3"	131 (5.16)	118.5 (4.67)

dimensions in mm (inch)

female thread:
Whitworth-Thread acc. EN 10226 (old DIN 2999) or NPT

Technische Daten

Measuring value

Flow

Measurand		Volumetric flow at standard conditions acc. DIN 1343 P_0 = 1013.25 mbar (14.7 PSI); t_0 = 0 °C (32°F)			
Measuring range		low (L1)		high (H1)	
standardized volumetric flow in air	DN15 (1/2"):	0.32...63 Nm³/h	0.19...37.1 SCFM	0.32...126 Nm³/h	0.19...74.1 SCFM
	DN20 (3/4"):	0.57...113 Nm³/h	0.34...66.5 SCFM	0.57...226 Nm³/h	0.34...133 SCFM
	DN25 (1"):	0.90...176 Nm³/h	0.53...103.5 SCFM	0.90...352 Nm³/h	0.53...207.1 SCFM
	DN32 (1 1/4"):	1.45...289 Nm³/h	0.85...170.0 SCFM	1.45...578 Nm³/h	0.85...340 SCFM
	DN40 (1 1/2"):	2.26...452 Nm³/h	1.33...265.9 SCFM	2.26...904 Nm³/h	1.33...531.8 SCFM
	DN50 (2"):	3.50...700 Nm³/h	2.06...411.8 SCFM	3.50...1400 Nm³/h	2.06...823.6 SCFM
	DN65 (2 1/2"):			5.97...1400 Nm³/h	3.51...823.6 SCFM
	DN80 (3"):			9.04...1400 Nm³/h	5.32...823.6 SCFM
standardized flow in air, CO2, nitrogen, argon	≤DN50 (2"):	0.5...100 Nm/s	100...19685 SFPM	0.5...200 Nm/s	100...39370 SFPM
	DN65 (2 1/2"):			0.5...117 Nm/s	100...23031 SFPM
	DN80 (3"):			0.5...77 Nm/s	100...15157 SFPM
helium	≤DN50 (2"):	0.5...100 Nm/s	100...19685 SFPM	0.5...120 Nm/s	100...23622 SFPM
	DN65 (2 1/2"):			0.5...117 Nm/s	100...23031 SFPM
	DN80 (3"):			0.5...77 Nm/s	100...15157 SFPM
oxygen	≤DN25 (1"):	0.5...100 Nm/s	100...19685 SFPM	0.5...200 Nm/s	100...39370 SFPM
Accuracy in air at 7bar (101.5 Psi) (abs) and 23°C (73°F)[1]		± (1.5% of measuring value + 0.5% of full scale)			
Temperature coefficient		± (0.1% of measuring value/°C)			
Pressure coefficient [2]		0.5% of measuring value / bar			
Response time t_{90}		< 1 sec.			
Sample rate		0.5 sec.			

Temperature

Measuring range	-20...80 °C (-4...176 °F)
Accuracy at 20°C (68°F)	± 0.7 °C (1.26 °F)

Outputs

Output signal and display ranges are freely scalable

Analogue output	voltage	0 - 10 V	max. 1 mA
	current (3-wire)	0 - 20 mA and 4 - 20 mA	R_L<500 Ohm
Switching output		potential-free max. 44 VDC, 500 mA switching capacity	
Pulse output		Totalizer, pulse length: 0.02...2 sec.	
Bus interface (optional)		MODBUS RTU or M-BUS (Meter-Bus)	
Digital interface		USB (for configuration)	

Input

Optional pressure compensation	4 - 20 mA (2-wire; 15 V) for pressure sensor

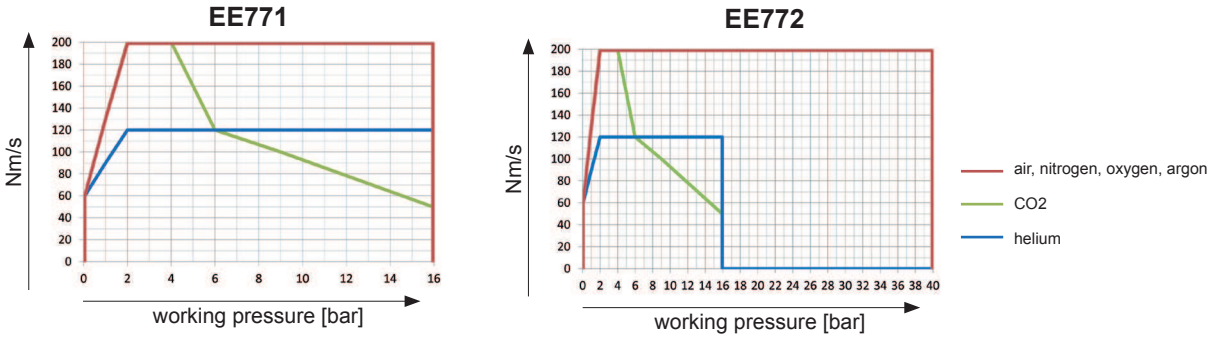
General

Supply voltage		18 - 30 V AC/DC	
Current consumption		max. 200 mA (with display)	
Temperature range		ambient temperature:	-20...60 °C (-4...140 °F)
		medium temperature:	-20...80 °C (-4...176 °F)
		storage temperature:	-20...60 °C (-4...140 °F)
Nominal pressure		EE771 up to 16 bar (232 Psi) EE772 up to 40 bar (580 Psi)	
Humidity		no condensation	
Medium		compressed air or none corrosive gases	
Connection		cable gland M16x1.5 (optional connector M12x1 8pol.)	
Electromagnetic compatibility		EN61326-1 Industrial Environment	EN61326-2-3 CE
Material	housing	metal (AlSi3Cu)	
	probe	stainless steel	
	sensor head	plastic (PBT)	
	ball valve	brass	
	MultiController	Aluminium	
Housing protection class		IP65 / Nema 4	

1) The accuracy statement includes the uncertainty of the factory calibration with an enhancement factor k=2 (2-times standard deviation). The accuracy was culated in accordance with EA-4/02 and with regard to GUM (Guide to the Expression of Uncertainty in Measurement).

2) The flow meter is calibrated at 7 bar (abs) 101.5 Psi. If the working pressure is different from 7 bar (101.5 Psi) you can compensate the error by setting the actual pressure with the configuration software.

Flow measuring range in dependence on operating pressure

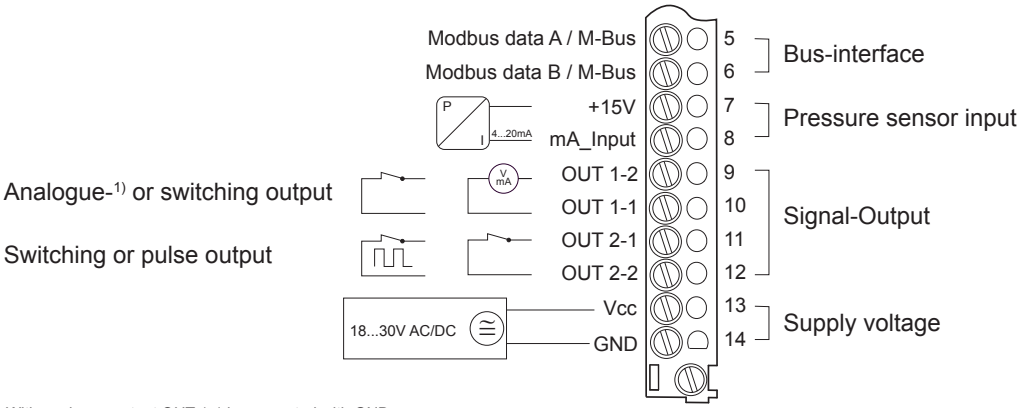


Formula for calculating the standardized volumetric flow:

$$\dot{V}_0 = v_0 * id^2 * \pi/4 * 3600$$

$\dot{V}_0$ ... standardized volumetric flow [m³/h]
v_0 ... standardized flow [m/s]
id ... inner pipe diameter [m]
π ... 3,1415

Connection Diagram



With analogue output OUT 1-1 is connected with GND.
Switching and pulse output are potential-free.

Ordering Guide Accessories

- Dew point sensor	see datasheet EE371
- Sampling cell for dew point sensor	HA050102
- Quick coupling G1/2“ for Multicontroller	HA070202
- Inlet and outlet pipe segment for mounting ball valve DN15*)	HA070215
- Inlet and outlet pipe segment for mounting ball valve DN20*)	HA070220
- Inlet and outlet pipe segment for mounting ball valve DN25*)	HA070225
- Inlet and outlet pipe segment for mounting ball valve DN32*)	HA070232
- Inlet and outlet pipe segment for mounting ball valve DN40*)	HA070240
- Inlet and outlet pipe segment for mounting ball valve DN50*)	HA070250

*) Inlet and outlet pipe segment is only available for mounting ball valve with BSP thread